

Disc Micrometers SERIES 369, 227 — Non-rotating Spindle Type

- Can be used for making root tangent measurements on spur gears and helical gears.
- Determination of the root tangent length: refer to "Quick Guide to Precision Measuring Instruments" on page 13-8.
- Non-rotating spindle eliminates torque on workpiece.
- Measurable range of gear pitch: 0.5 to 6 module (**series 227**: 0.4 to 3 module).
- Equipped with Ratchet Stop for constant measuring force.



Quickmike type
369-411-20

SPECIFICATIONS

Metric								
	Code No.	Range (mm)	Resolution (mm)	Anvil dia. (mm)	Maximum permissible error J_{MPE} (μm)	Flatness (μm)	Parallelism (μm)	Measuring force (N)
Quickmike type	369-411-20	0 - 30	0.001	ø20	±4	1	4	3 - 8
	369-412-20	25 - 55						
Quickmike type adjustable measuring force	227-221-20	0 - 15		ø14.3			3	0.5 - 2.5
	227-223-20	0 - 10						2 - 10

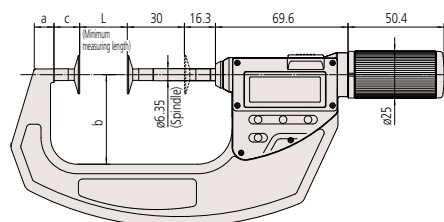
Inch / Metric								
	Code No.	Range (in)	Resolution	Anvil dia. (in)	Maximum permissible error J_{MPE} (in)	Flatness (in)	Parallelism (in)	Measuring force (N)
Quickmike type	369-421-20	0 - 1.2	0.00005 in / 0.001 mm	ø0.787	±0.0002	0.00004	0.0002	3 - 8
	369-422-20	1 - 2.2						

- Power source: SR44 battery (1 pc.), **938882** included as standard (for operational checks)
 - Battery life: Approx. 5 years under normal use
 - Position detection method: Electrostatic capacity absolute sensor
 - Standard accessories: Setting standard, 1 pc. (except for measuring range 0 to 10 mm/0 to 15 mm/0 to 30 mm (0 to 1/0 to 1.2 in) models), Screwdriver (**210183**), 1 pc.
- Note: Root tangent length measurement is not available for some types of gears.

DIMENSIONS

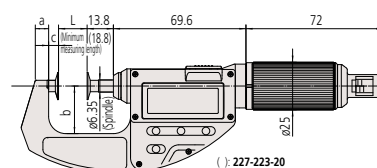
Quickmike type

Unit: mm



Range (mm)	L	a	b	c
0 - 30	0	8.5	36	13.5
25 - 55	25	10.3	47	

Quickmike adjustable measuring force type



Range (mm)	L	a	b	c
0 - 15	0	6.2	25	5.2
0 - 10				