

## Height Master

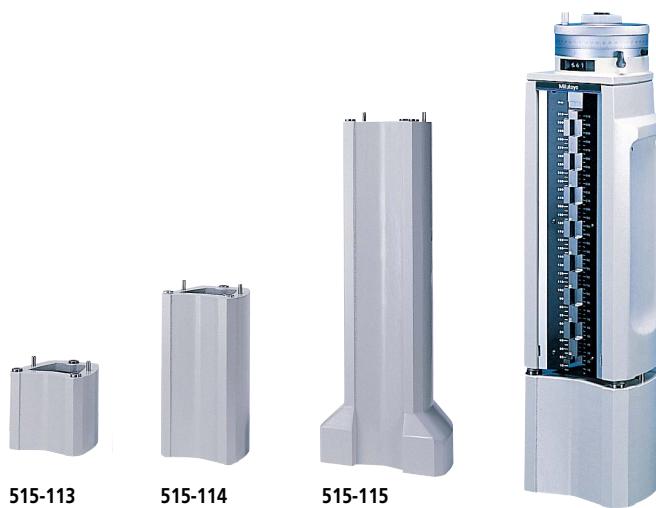
### SERIES 515 — Optional accessories

#### Riser Blocks

#### SERIES 515

• The measuring range of a Height Master can be extended by using riser blocks.

- They can also be used on Square Master models **311-215** and **311-225**. (Refer to page 01-46 for details)



#### Typical application



Bore gage zero-setting

## SPECIFICATIONS

### Metric

Code No.	Height (mm)	Accuracy ( $\mu\text{m}$ )	Variation in length ( $\mu\text{m}$ )	Mass (kg)
515-113	150	$\pm 0.6$	0.6	5.7
515-114	300	$\pm 1.0$	0.8	9.8
515-115	600	$\pm 2.0$	1.0	26.8

### Inch

Code No.	Height (in)	Accuracy ( $\mu\text{in}$ )	Variation in length ( $\mu\text{in}$ )	Mass (kg)
515-116	6	$\pm 20$	20	4.8
515-117	12	$\pm 40$	30	11.3
515-118	24	$\pm 80$	40	31