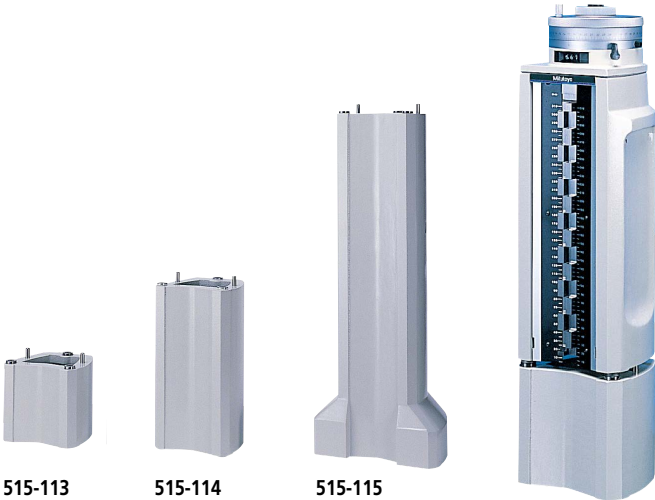


Reference Gages

Height Master
SERIES 515 — Optional accessories

Riser Blocks
SERIES 515

- The measuring range of a Height Master can be extended by using riser blocks.
- They can also be used on Square Master models **311-215** and **311-225**. (Refer to page 01-46 for details)



SPECIFICATIONS

| Metric | | | | |
|----------|-------------|---------------|--------------------------|-----------|
| Code No. | Height (mm) | Accuracy (μm) | Variation in length (μm) | Mass (kg) |
| 515-113 | 150 | ±0.6 | 0.6 | 5.7 |
| 515-114 | 300 | ±1.0 | 0.8 | 9.8 |
| 515-115 | 600 | ±2.0 | 1.0 | 26.8 |

| Inch | | | | |
|----------|-------------|----------------|---------------------------|-----------|
| Code No. | Height (in) | Accuracy (μin) | Variation in length (μin) | Mass (kg) |
| 515-116 | 6 | ±20 | 20 | 4.8 |
| 515-117 | 12 | ±40 | 30 | 11.3 |
| 515-118 | 24 | ±80 | 40 | 31 |



Typical application



Bore gage zero-setting